

PRODUKTINFORMATION



ELFA artikelnr.

Antal sidor: 13

- 58-792-91 EMI-filter 1206 PLM3216K2
- 58-793-33 EMI-filter 2020 PLM250S20
- 58-793-41 EMI-filter 2020 PLM250S30
- 58-793-58 EMI-filter 2020 PLM250S40

CHIP EMIFIL[®]

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Chip Common Mode Choke Coil PLM3216K Series

For common mode noise suppression in high speed signal lines. SMD, ultra small size common mode choke coil.

The PLM3216K series is effective in high frequency noise suppression and suitable for suppression of radiation noise in signal cables. The common mode choke coil structure enables noise suppression without damaging the signal. Murata's original material technology and monolithic technology enable a compact size of $3.2 \times 1.6 \times 1.15$ mm.

FEATURES

- 1. The PLM3216K series is effective for common mode noise suppression in digital equipment which causes radiation from cables.
- 2. Low leakage flux due to monolithic structure enables high density mounting.
- 3. The nickel barrier structure of the external electrodes provides excellent solder heat resistance.

APPLICATIONS

• Prevention of common mode noise on signal line in personal computers, computer built in equipments, facsimiles, digital telephones, etc.

PART NUMBERING

(Please specify the part number when ordering.)



4Number of Line**5**Packaging code

T1 : Taped B1 : Bulk Package

■EQUIVALENT CIRCUIT DIAGRAM





DIMENSIONS



SPECIFICATIONS

Part Number	Rated	Common mode	Rated	Withstand	Insulation	Operating
	Current	Impedance	Voltage	Voltage	Resistance	Temp. Range
	(mA)	(Ω) (Typ.) at 100MHz	(VDC)	(VDC)	(Ω) min.	([•] C)
PLM3216K281SJ2	200	280	50	125	100M	-55 to +85

■IMPEDANCE-FREQUENCY CHARACTERISTICS

(TYPICAL)



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Chip Common Mode Choke Coil PLM250H/S Series

Wire Wound Chip Type with High Impedance, Large Current, High Coupling Are Condensed into Small Chip

FEATURES

- 1. High impedance (maximum of $4k\Omega$ at 100MHz : PLM250H10) enables great noise suppression.
- 2. Large rated current (maximum of 2A) enables power line use.
- 3. The PLM250 series dose not damage high speed signal due to high coupling common mode choke coil structure.
- 4. Automatic mounting can be applied.
- 5. The PLM250 series is specially adapted for reflow soldering.

APPLICATIONS

- Common mode noise suppression of signal lines in high speed digital equipment such as HDTVs, computers and peripherals
- Common mode noise suppression of DC power lines in AC adapter of notebook size computers, game machines and digital audio equipments

PART NUMBERING

(Please specify the part number when ordering.)







DIMENSIONS



SPECIFICATIONS

Part Number	Rated Current (A)	Impedance (Ω) (Typ.) at 100MHz	DC Resistance (Ω) max.	Rated Voltage (VDC)	Withstand Voltage (VDC)	Insulation Resistance (MΩ) min.	Operating Temp. Range (°C)
PLM250H10	0.2	4000	3.0				
PLM250S20	0.5	3000	0.3	-			
PLM250S30	1.0	1500	0.1	50	125	10	-25 to +85
PLM250S40	1.5	1000	0.06				
PLM250S50	2.0	350	0.04	-			

■IMPEDANCE-FREQUENCY CHARACTERISTICS (TYPICAL)



1. Standard Land Pattern Dimensions

The capacitor type chip EMI suppression filters (NFM/NFA series) suppress noise by conducting the high-frequency noise element to ground. Therefore, to obtain maximum performance from these filters, the ground pattern should be made as large as possible during the PCB design stage.

As shown below,one side of the PCB is used for chip mounting,and the other is used for grounding. Small diameter feedthrough holes are then used to connect the grounds on each side of the PCB. This reduces the highfrequency impedance of the grounding and maximizes the filter's performance.







2. Solder Paste Printing and Adhesive Application

When reflow soldering the chip EMI suppression filter/Chip Varistor, the printing must be conducted in accordance with the following cream solder printing conditions.

If too much solder is applied, the chip will prone to be damaged by mechanical and thermal stress from the PCB and may crack.

In contrast, if too little solder is applied, there is the potential that the termination strength will be insufficient, creating the potential for detachment.

Standard land dimensions should be used for resist and copper foil patterns.

When flow soldering the EMI suppression filter/Chip Varistor, apply the adhesive in accordance with the following conditions.

If too much adhesive is applied, then it may overflow into the land or termination areas and yield poor solderability. In contrast, if insufficient adhesive is applied, or if the adhesive is not sufficiently hardened, then the chip may become detached during flow soldering.

(in mm)



Notice of Chip EMIFIL®/Chip Varistor

		(in mm)
Series	Solder Paste Printing	Adhesive Application
NFM46P	 Coat the solder paste a thickness of 200 µm. Use H60A solder for pattern printing. 	
NFM51R	• Coat the solder paste a thickness of 200 μ m (NFM51R)	Apply 0.2mg of bonding agent at each chip.
NFM60R	and 150 μ m (NFM60R). • Use H60A solder for pattern printing.	Bonding Agent Bonding Agent Bonding Agent
NFM61R/61RH	• Coat the solder paste a thickness of 200 μ m.	 Apply 1.0mg of bonding agent at each chip.
N. A.		Bonding Agent
PLM3216K	 Coat the solder paste a thickness of 150 µm. Use H60A solder for pattern printing. 	• Apply 0.3mg of bonding agent at each chip.
87		Bonding Agent Coating Position of Bonding Agent
PLM250	• Coat the solder paste a thickness of 200 μ m.	/
*		

Notice of Chip EMIFIL®/Chip Varistor

3. Standard Soldering Conditions

(1)Soldering Methods

Use flow and reflow soldering methods only.

Use standard soldering conditions when soldering chip EMI suppression filters, Chip Varistor.

In cases where several different parts are soldered, each having different soldering conditions, use those conditions requiring the least heat and minimum time.

(2)Soldering Temperature and Time

To prevent external electrode solder leaching and performance deterioration, solder within the temperature and time combinations illustrated by the slanted lines in the following graphs. If soldering is repeated, please note that the allowed time is the accumulated time.



(3)Solder and Flux

Solder : H60A solder. Flux : Use Rosin-based flux, but not strong acidic flux (with chlorine content exceeding 0.20wt%). When using RA type solder, clean products sufficiently to avoid remaining flux.

(4)Reworking with Soldering Iron

The following conditions must be strictly followed when using a soldering iron. Soldering iron : 30W max. Tip Temperature : 280°C max. Soldering Time : 10 seconds max.

Do not allow the tip of the soldering from to directly contact the chip.

(5)Soldering Conditions



Reflow Solder

PLM3216K



Sorios	Pre-heating	Soldering Tim e		
Series	(150°C)	(T1) (183°C)	(T2) (230°C)	
NFM61R(H)/60R			250°C, 20sec. max.	
BLM,BLA3216			20sec. max.	
BLA41/62/81,NFA				
NFM39R/40R/41R				
NFM40P/41P/46P	60sec. min.	60sec. max.		
NFM51R			10sec. max.	
VFM41R				
PLM3216K/250				
VCM11R/21R				
NFM839R				

4. Cleaning

Following conditions should be observed when cleaning chip $\text{EMIFIL}^{\scriptscriptstyle \odot}.$

- Cleaning temperature : 60°C max. (40°C max. for CFC alternatives and alcohol cleaning agents)
- (2) Ultrasonic

Output : 20W/I max.

Duration : 5 minutes max. Frequency : 28 to 40kHz

(3) Cleaning agent

The following list of cleaning agents have been tasted on the individual components. Evaluation of final assembly should be completed prior to production.

- 1. CFC alternatives and alcohol cleaning agents
 - Isopropyl alcohol (IPA)
 - HCFC-225
- 2. Aqueous cleaning agent (PLM250 cannot be cleaned)
 - Surface active agent (Clean Thru 750H)
 - Hydrocarbon (Techno Cleaner 335)
 - High grade alcohol (Pine Alpha ST-100S)*
 - VFM41R/VCM11R/21R series cannot be cleaned with high grade alcohol type aqueous cleaning agent.
 - Alkaline saponifier (Aqua Cleaner 240-cleaner should be diluted within 20% using deionized water.)
- (4) Ensure that flux residue is completely removed. Component should be thoroughly dried after aqueous agent has been removed with deionized water.
- (5) Some products may become slightly whitened. However, product performance or usage is not affected. For additional cleaning methods, please contact Murata engineering.

5. Operating Environment

Do not use products in corrosive gas such as chlorine gas, acid or sulfide gas.

6. Storage and Handling Requirements

- (1) Storage conditions
 Storage temperature : -10 to +40°C
 Relative humidity : 30 to 70%
 Avoid sudden changes in temperature and humidity.
- (2) Do not store products in corrosive gas such as chlorine gas, acid or sulfide gas.

WARNING

- 1. Rated Current/Rated Voltage/Operating Temperature
- Don't use products beyond the rated current, the rated voltage and the operating temperature range, or, a fire may result due to the deterioration of the insulation resistance, excessive heat, etc.
- 2. Mounting Density
 - Give special attention when mounting products close to other product that radiate heat. The excessive heat by other products may cause deterioration of insulation resistance and excessive heat at this product, resulting in the fire.

Tape Dimensions of Chip EMIFIL®/Chip Varistor (EIA-J:RC-1009B)

Missing components number

The number of missing components are less than which-ever greater, 1piece or 0.1% of specified quantity per reel.

The missing components are not continued. The specified quantity per reel are kept.

BLM10/11/21/31,BLA3216,NFM39R/839R/40R/40P/51R/60R,VCM11R/21R,PLM3216K (8mm width paper/plastic tape)



BLM41,NFM41R/41P,NFM61R/61RH,VFM41R (12mm width plastic tape)



Part	Cavity Size		Minim um Quantity(pcs/reel)		
Num ber	а	b	С	ø 180m m	ø 330m m
BLM41	4.8	1.9	1.75	2,500	8,000
NFM41R/41P	4.8	1.8	1.1	4,000	_
NFM61R/61RH	7.2	1.9	1.75	2,500	8,000
VFM41R	4.8	1.8	1.35	2,500	-

(in mm)

Dort

BLA62/41,NFA62R/41R,NFM46P,PLM250 (12mm width plastic tape)



i uit					
Num ber	а	b	С	ϕ 180m m	<i>ф</i> 330m m
BLA62/41	6.6	3.5	1.13	1,000	-
NFA62R/41R					
NFM46P	6.0	5.3	2.5	500	-
PLM250S (PLM250H)	5.5 (5.4)	5.4 (4.1)	4.7 (4.4)	400	1,500

Cavity Size Minim um Quantity(pcs/reel)

BLA81/NFA81R (24mm width plastic tape)



(in mm)